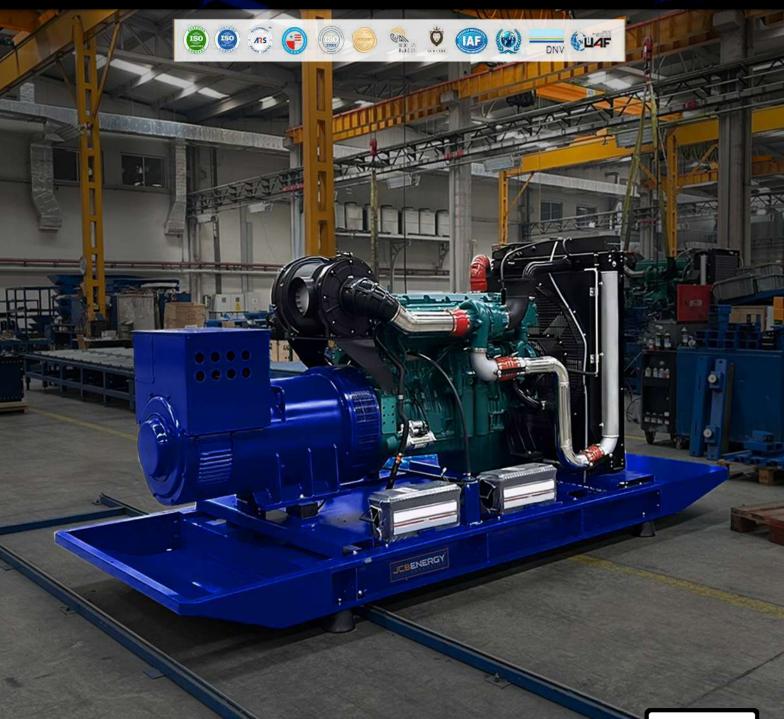


JCB ENERGY ELECTRIC POWER INDUSTRY

♀ MADRID / SPAIN







VMAN®















231 / 400 V - 50 Hz & 277 / 480 V - 60 Hz





GENERATOR GENERAL INFORMATION

GENERATOR	FREQUENCY	VOLTAGE	POWER FACTOR	SPEED	DIESEL E	NGINE		ALTERN	ATOR		TYPE OF	GENER	ATOR O	UTPUT
Model	Hz	V	Cos Q	Rpm	Brand	Model	Series	Brand	Model	Series	Operation	kVA	kW	А
					BF4M1013EC			_		225LX	Standby	110,0	88,0	159,0
JCD 110	50	231/400	0.8	1500		À .					Prime	100,0	80,0	144,5
						BF4M1013EC	DE	BF END	ICD		Continuous	97,9	78,4	141,5
						G1	G1 BF		JCB		Standby	120,0	96,0	173,4
JCD 120	60	277/480	0.8	1800						225M2	Prime	109,1	87,3	157,6
											Continuous	107,0	85,6	154,7

- Diesel Engines with Advanced Technology and Quality
- Alternators with Advanced Technology and Quality
- Low Exhaust Emission
- Control Panel Suitable for Flexible Application
- Patented Compact Designed and Sound proof Canopy
- Low Operating Cost, Suitable for Heavy-Duty
- Durability, Low Noise Level

- Tropical 50 °C Radiator, First Class Product Support
- Fuel Filter with Water and Particle Separator
- Low Fuel Consumption, Low Oil Consumption
- Global Technical Service and Maintenance Support
- Wide Range of Affordable Spare Parts
- High Quality and Reliable Technology
- Half Century Experience in Generator Manufacturing

STAND BY POWER RATING - (ESP):

ESP is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Stand by Power rating. This rating should be applied where reliable utility power is available. A Stand By rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Stand by Power rating. Stand By ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

PRIME POWER RATING – (PRP):

Applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER (ULTP):

PRP (Prime Power) is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12-hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER (LTP):

LTP (Limited Time Prime Power) is available for a limited number of hours in a no variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation

CONTINUOUS POWER RATING (COP):

COP is the power that the engine can continue to use under the prescribed speed and the specified environment condition in the normal maintenance period stipulated in the manufacturing plant. And Continuous Power is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.





231 / 400 V - 50 Hz & 277 / 480 V - 60 Hz



PAY ATTENTION TO THE POINTS BELOW IN PICKING AND USING THE GENERATOR

- * Generators can work on Continuous Power at 70% of Prime power value if only all maintenances are done on time with original spare parts and high-quality oils that manufacturer advice.
- * Generators should not operate below 50% of Prime Power value. In such a case, the engine will burn excessive oil and eventually have irreparable damage.
- * If your need is 1000 kVA or above, you should prefer Synchronic Systems with 2-3 generators with failure back up and simultaneous aging.
- * These points will provide advantage for you with purchasing and operating the generator.

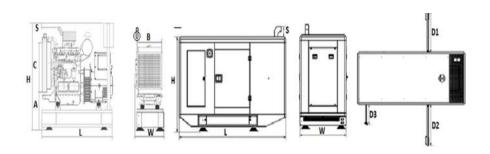
GENERATOR DIMENSIONS AND TECHNICAL DRAWINGS





VALUES		OPEN TYPE GENERATOR	CANOPY TYPE GENERATOR		
WIDTH	mm	700	1042		
LENGTH	mm	1900	2615		
HEIGHT	mm	1562	1766		
WEIGHT (NET)	Kg	1067	1240		
FUEL TANK CAPACITY	L	161	205		

SYMBOL	OPEN	CANOPY
L	1900	2615
W	700	1042
Н	1562	1594
S	95	172
Α	580	
В	530	
С	590	
D1		750
D2		750
D3		520
D4		
D5		



FUEL CONSUMPTION

PERCENT OF PRIME POWER	1500 rpm	1800 rpm
TERCEIT OF FRINCE FOWER	I/hr	l/hr
110 %	25,14	27,12
100 %	23,91	24,65
75 %	17,85	18,40
50 %	12,07	12,44





231 / 400 V – 50 Hz & 277 / 480 V – 60 Hz



DIESEL ENGINE MAIN TECHNICAL PARAMETERS

50 Hz – 1500 min ⁻¹			60 Hz – 1800 min ⁻¹		
Туре		BF4M2013EC	Туре		BF4M2013EC
Speed	min ⁻¹	1500	Speed	min ⁻¹	1800
Net Frequency	Hz	50	Net Frequency	Hz	60
Power Standard		LTP	Power Standard		LTP
Power Level		G1	Power Level		G1
Exhaust Emission Standard		COM II	Exhaust Emission Standard		COM II
GENERAL			GENERAL		
Aspiration		Turbo,CAC	Aspiration		Turbo,CAC
Governing System		Electronic	Governing System		Electronic
Governor Brand		Heinzmann/DDE	Governor Brand		Heinzmann/DD
No of Cylinders		4	No of Cylinders		4
Configuration		in-line	Configuration		in-line
Injection System		single injection pumps	Injection System		single injection pumps
Displacement	L	4,76	Displacement	L	4,76
Bore	mm	108	Bore	mm	108
Stroke	mm	130	Stroke	mm	130
Compression Ratio		19:1	Compression Ratio		19:1
Mean Effective Pressure	Bar	17,10	Mean Effective Pressure	Bar	15,50
Piston Speed	m/s	6,50	Piston Speed	m/s	7,80
Rotation (looking at flywheel)		ccw	Rotation (looking at flywheel)		ccw
No of Teeth on Flywheel Ring Gear		129	No of Teeth on Flywheel Ring Gear		129
GOVERNOR PERFORMANCE			GOVERNOR PERFORMANCE		
Speed droop (static) mech. gov.	%	4-5	Speed droop (static) mech. gov.	%	4-5
Speed droop (static) electr. gov.	%	0-3	Speed droop (static) electr. gov.	%	0-3
Governing standards		G3	Governing standards		G3
MOMENT OF INERTIA			MOMENT OF INERTIA		
Engine without flywheel	kg m²	0,23	Engine without flywheel	kg m²	0,23
Flywheel (standard genset spec.)	kg m²	2,60	Flywheel (standard genset spec.)	kg m²	2,60
Max. step load acceptance, 1st step	%	-	Max. step load acceptance, 1st step	%	
Sound power at full load, incl. cooling system	dB(A)	110,7	Sound power at full load, incl. cooling system	dB(A)	117,2
Sound press. (1m average, full load), incl. cool. syst.	dB(A)	97	Sound press. (1m average, full load), incl. cool. syst.	dB(A)	103,5
ENGINE WEIGHT			ENGINE WEIGHT		
Engine Dry, w/o Cooling System	kg	526	Engine Dry, w/o Cooling System	Kg	526
Engine with cooling system	kg	560	Engine with cooling system	kg	560
LUBRICATION SYSTEM			LUBRICATION SYSTEM		
Oil specification		15W40/CI-4/SL	Oil specification		15W40/CI-4/SL
Oil consumption (as % of fuel consumption)	%	0,3	Oil consumption (as % of fuel consumption)	%	0,3
Oil capacity (sump)	I	11	Oil capacity (sump)	I	11
Min. oil pressure (warning)	Bar	2,70	Min. oil pressure (warning)	Bar	2,70
Min. oil pressure (shut down)	Bar	2	Min. oil pressure (shut down)	Bar	2
Max. permissible oil temperature (oil pan)	°C	130	Max. permissible oil temperature (oil pan)	°C	130
OUTPUT Gross Output(LTP or StandBy Power)	V	102	Gross Output (LTP or StandBy Power)	V	110
Gross Output(LTP or StandBy Power) Fan Reduction	Kw	102	Gross Output(LTP or StandBy Power) Fan Reduction	Kw	110
Net flywheel	Kw Kw	5,90 96,1	Net flywheel	Kw	10,20 99,8
Ret riywneer Electrical Output (Stand By)	Kva	110	Electrical Output (Stand By)	Kva	120
Gross Output (Stand By)	Kva Kw	97	Gross Output (PRP or Prime Power)	Kva Kw	105
Gross Output(PRP or Prime Power) Gross Output(Continous Power)	kw	92	Gross Output(PKP or Prime Power) Gross Output(Continous Power)	kw	100





231 / 400 V – 50 Hz & 277 / 480 V – 60 Hz



DIESEL ENGINE MAIN TECHNICAL PARAMETERS

50 Hz – 1500 min ⁻¹			60 Hz – 1800 min ⁻¹		
COOLING SYSTEM, GENERAL ENGINE COOLING DATA	A		COOLING SYSTEM, GENERAL ENGINE COOLING DATA	A	
Max. perm. Coolant Outlet Temperature	°C	105	Max. perm. Coolant Outlet Temperature	°C	105
Max. perm. Flow Resistance (cool. syst. and piping)	Bar	0.25	Max. perm. Flow Resistance (cool. syst. and piping)	Bar	0,35
Max. Temperature of Coolant (warning)	°C	108	Max. Temperature of Coolant (warning)	°C	108
Max. Temperature of Coolant (shutdown)	°C	110	Max. Temperature of Coolant (shutdown)	°C	110
Temperature at Which Thermostat Starts to open	°C	83	Temperature at Which Thermostat Starts to open	°C	83
Temperature at Which Thermostat is Fully Open	°C	98	Temperature at Which Thermostat is Fully Open	°C	98
Delivery of Coolant Pump	m³/h	10,20	Delivery of Coolant Pump	m³/h	12,30
Min. Pressure Before Coolant Pump	Bar	0.3	Min. Pressure Before Coolant Pump	Bar	0,3
Temperature at CAC outlet at standard conditions	°C	40	Temperature at CAC outlet at standard conditions	°C	40
ENGINE COOLING SYSTEM		7.40	ENGINE COOLING SYSTEM		7.40
Coolant Capacity (engine)	. I	7,40	Coolant Capacity (engine)		7,40
Coolant Capacity (incl. cooling unit)	I	19,70	Coolant Capacity (incl. cooling unit)	I	19,70
Air to Boil (max. permissible cool. air temp. at fan)	°C	54	Air to Boil (max. permissible cool. air temp. at fan)	°C	59
Fan Power Consumption	kW	5,90	Fan Power Consumption	kW	10,20
Cooling air Flow	m³/h	6100	Cooling air Flow	m³/h	7600
Air Pressure Loss, external	mbar	1,50	Air Pressure Loss, external	mbar	2,00
HEAT BALANCE			HEAT BALANCE		
Heat Dissipation (engine radiator)	kW	52,50	Heat Dissipation (engine radiator)	kW	53,30
Heat Dissipation (CAC)	kW	13,10	Heat Dissipation (CAC)	kW	21,00
Heat Dissipation (convection)	kW	10,00	Heat Dissipation (convection)	kW	11,00
INLET / EXHAUST DATA			INLET / EXHAUST DATA		
Max. intake Depression (Switch setting)	mbar	25	Max. intake Depression (Switch setting)	mbar	25
Combustion Air Volume	m³/h	365	Combustion Air Volume	m³/h	466
Max. Exhaust Back Pressure	mbar	30	Max. Exhaust Back Pressure	mbar	30
Max. Exhaust Gas Temperature	°C	560	Max. Exhaust Gas Temperature	°C	520
Exhaust Gas Flow (at above temp)	m³/h	1102	Exhaust Gas Flow (at above temp)	m³/h	1316
Exhaust Flange / pipe diameter	mm	-	Exhaust Flange / pipe diameter	mm	-
ELECTRICAL SYSTEM			ELECTRICAL SYSTEM		
Voltage	٧	12	Voltage	V	12
Starter	KW	6	Starter	KW	6
Alternator Output	Α	35	Alternator Output	Α	35
Batteries (minimum capacity, cold start limit -5°C)	Ah	1*85	Batteries (minimum capacity, cold start limit -5°C)	Ah	1*85





ALTERNATOR TECHNICAL PARAMETERS

Insulation Class

OUTPUT POWER

JCD 110 & 120

231 / 400 V – 50 Hz & 277 / 480 V – 60 Hz



Self-Excited

99,2

96,0

ALTERNATOR TECHNICAL PARAMETERS



H Field Control System

Winding Pitch 2/3 - (N° 6) A.V.R. Model Standard SX460 Wires 12 Voltage Regulator % ±1 Protection IP 23 Sustained Short-Circuit Current 10 sec 30 m/s 30 m/s				• •		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			•	C =/.CC.G
Protection IP 23 Sustained Short-Circuit Current 10 sec 300% (3 IN) Altitude m 1000 Total Harmonic (*) TGH / THC % < 5	Winding Pitch			2/3 - (N° 6)	A.V.R. Model			Standard		SX460
Altitude m 1000 Total Harmonic (*) TGH / THC % < 5	Wires			12	Voltage Regul	ation		%		± 1
Overspeed rpm 2250 Wave Form: NEMA = TIF - (*) < 50	Protection			IP 23	Sustained Sho	rt-Circuit Cu	rrent	10 sec	3	00% (3 IN)
Air Flow m³/sec. 0.216 Wave Form: I.E.C. = THF - (*) % < 2	Altitude	m		1000	Total Harmoni	ic (*) TGH / 1	гнс	%		< 5
Bearing Drive N/A - Opper Bearing Non-Drive Bearing Non-Drive Bearing Non-Drive Bearing Non-Drive 100% 6309-2RZ Rotor Winding 100% Copper Stator Winding 100% Copper Copper STANDARD USING ALTERNATOR Copper DUTY Continuous STAMFORD UC27 C CLASS / TEMP. RISE C° H/ 125° K H/ 125° K H/ 163° K SERIES STAR V 380/220 400/231 415/240 1 Phase 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 240 230 230 20 230 240 230	Overspeed	rpm		2250	Wave Form: N	EMA = TIF -	(*)			< 50
Rotor Winding 100% Copper Stator Winding 100% Copper 50 HZ / 231-400V COSQ 0,8 / 1500 RPW STANDARD USING ALTERNATOR BRAND/MODEL JCB 225LX LEROY-SOMER TAL044D STAMFORD UC274C DUTY Continuous Stand By AMBIENT C° 40°C STAMFORD UZ27C CLASS / TEMP. RISE C° H/ 125° K H/ 125° K SERIES STAR V 380/220 400/231 415/240 1 Phase 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 240 230	Air Flow	m³/sec.		0.216	Wave Form: I	.E.C. = THF -	(*)	%		< 2
STANDARD USING ALTERNATOR	Bearing Drive	N/A		-	Bearing Non-D	Prive		Bearing		6309-2RZ
STANDARD USING ALTERNATOR BRAND/MODEL JCB 225LX LEROY-SOMER TAL044D STAMFORD UC274C DUTY Continuous Stamby AMBIENT C° H/ 125° K H/ 163° K CLASS / TEMP. RISE C° H/ 125° K H/ 163° K SERIES STAR V 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 230 240 230 240 230 240 230 240 230 240 230 240 230 240 230 240 230 240 230 <	Rotor Winding	100%		Copper	Stator Windin	g		100%		Copper
BRAND/MODEL JCB 225LX LEROY-SOMER TAL044D STAMFORD UC274C DUTY Continuous Stand By AMBIENT C° H/ 125° K H/ 163° K CLASS / TEMP. RISE C° H/ 125° K H/ 163° K SERIES STAR V 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 190/110 200/115 208/120 220 230 220 230 240 230 220 230 240 230 220 230 220 230 230 230 230 230 230	50 HZ / 231-400V COS	50 HZ / 231-400V COSQ 0,8 / 1500 RPM								
Continuous Stand By AMBIENT C° 40°C 27°C CLASS / TEMP. RISE C° H/ 125° K H/ 163° K SERIES STAR V 380/220 400/231 415/240 1 Phase 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 220 230 240 230	STANDARD USING ALT	ERNATOR			OPTIONAL USING ALTERNATOR					
AMBIENT C° 40°C 27°C CLASS / TEMP. RISE C° H/ 125° K H/ 163° K SERIES STAR V 380/220 400/231 415/240 1 Phase 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 220 230 240 230	BRAND/MODEL	JCBENERGY	JCB 225LX		LEROY-SO	OMER"	TAL044D	STAMFORD	UC274C	:
CLASS / TEMP. RISE C° H/ 125° K H/ 163° K SERIES STAR V 380/220 400/231 415/240 1 Phase 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 220 230 240 230	DUTY				Continuous			:	Stand By	
SERIES STAR V 380/220 400/231 415/240 1 Phase 380/220 400/231 415/240 1 Phase PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 220 230 240 230	AMBIENT	C°			40°C				27°C	
PARALLEL STAR V 190/110 200/115 208/120 220 190/110 200/115 208/120 220 SERIES DELTA V 220 230 240 230 220 230 240 230	CLASS / TEMP. RISE	C°			H/ 125° K			I	H/ 163° K	
SERIES DELTA V 220 230 240 230 220 230 240 230	SERIES STAR	V	380/220	400/231	415/240	1 Phase	380/220	400/231	415/240	1 Phase
	PARALLEL STAR	V	190/110	200/115	208/120	220	190/110	200/115	208/120	220
OUTPUT POWER kVA 109,0 109,0 113,0 - 120,0 120,0 -	SERIES DELTA	V	220	230	240	230	220	230	240	230
	OUTPUT POWER	٧//٨	100.0	100.0	112 0		120.0	120.0	124.0	

60 HZ / 277-480V COSQ 0,8 / 1800 RPM										
STANDARD USING ALTE	ERNATOR		(OPTIONAL USING ALTERNATOR						
BRAND/MODEL	JCBENERGY	JCB 225M2		LEROY-SOM	ER [°] T	ΓAL044C	STAMF	ORD	UC274C	
DUTY	21724-104			Continuous	_			Stand E	Ву	
AMBIENT	C°			40°C				27°C		
CLASS / TEMP. RISE	C°			H / 125° K				H / 163°	° K	
SERIES STAR	V	416/240	440/254	480/277	1 Phase	416/240	440/254	480/2	77 1 Pha	
PARALLEL STAR	V	208/120	220/127	240/138	-	208/120	220/127	240/1	38 -	
SERIES DELTA	V	240	254	277	240	240	254	277	240	
OUTPUT POWER	kVA	103,0	108,0	114,0	-	113,0	119,0	125,	0 -	
OUTPUT POWER	kW	82,4	86,4	91,2	-	90,4	95,2	100,0	0 -	

90,4

87,2

96,0

87,2

kW





231 / 400 V - 50 Hz & 277 / 480 V - 60 Hz



CONTROL MODULE ALERTS

Emergency Stop Malfunction
High Generator Frequency
Low Generator frequency, Low Load
Over Current, Unbalanced Current
Low Generator Voltage
High generator Frequency
Phase sequence error
Overload, Heat Sensor Broken
Low Water Level (Optional)
Low Oil Pressure, Reverse Power
Low Water Temperature

Start Error, Stop Error
Magnetic Pickup Error
Charge Alternator Error
Unbalanced Load
Maintenance Time Alarm
Low Speed, High Speed
Broken Oil Sensor Cable
High Oil Temperature (Optional)
Low Fuel Level (Optional), High Battery Voltage
Low Battery Voltage, High Water Temperature
Electronic Can bus Errors (ECU)

CONTROL PANEL SPECIFICATIONS





- Powder Painted Steel Panel with Lockable Door
- ATS (Automatic Transfer Panel)
 Optional
- Control Module
- Battery Charger
- Emergency Stop Button
- Terminal Blocks
- Load Output Terminal
- System Protection MSBs
- Circuit Breaker-Optional
- o LCD Screen
- Control Relays
- Backlit, 128x64 Pixels

CONTROL MODULE TECHNICAL PARAMETERS

Brand	JCBENERGY	Brand	Trans-MIDIAMF.232.GP
Dimensions	120mmx94mm.	Protection Class	IP65 From the Front
Weight	260 gr.	Environmental Conditions	2000 meters above sea level
Ambient Humidity	Max. %90.	Ambient Temperature	-20°C to +70°C
DC Battery Supply Voltage	8 - 32 V	Battery Voltage Measurement	8 – 32 V
Network Frequency	5 - 99,9 Hz	Mains Voltage Measurement	3 - 300 V phase -Neutral, 5 - 99,9 Hz
Generator Voltage Measurement	3 - 300 V	Generator Frequency	5 - 99,9 Hz
Current Transformer Secondary	5A	Working Period	Continuous
Charge Alternator Voltage Measurement	8 - 32 V	Charge Alternator Excitation	210mA &12V, 105mA &24V Nominal 2.5W
Communication Interface	RS-232	Analog Sender Measurement	0 - 1300ohm
Generator Contactor Relay Output	5A & 250V	Mains Contactor Relay Output	5A & 250V
Solenoid Transistor Outputs	1A with DC Supply	Start Transistor Outputs	1A with DC Supply
Configurable-3 Transistor Outputs	1A with DC Supply	Configurable-4 Transistor Outputs	1A with DC Supply





231 / 400 V - 50 Hz & 277 / 480 V - 60 Hz



CONTROL MODULE FUNCTION

Mains Voltage Level Control	Generator Voltage Level Control	3 Phase Generator Protections	3 Phase AMF Function	Alarm Horn
Network Frequency Level Control	Generator Frequency level Control	- High / Low Voltage	- High / Low Frequency	Heater Tube Thermostat Control
Engine Operating Option Control	Generator Current Level Control	- High / Low Frequency	- High / Low Voltage	Modbus and SNMP
Engine Stop Option Control	Generator Powder Level Control	- Current / Voltage Asymmetry	- High / Low Water Temperature	Working Hour
Engine Speed (RPM) Level Control	Generator work Schedule and Timing Control	- Overcurrent / Overload	- High / Low Load	Ground Leakage
Battery Voltage Options Times	Oil Pressure Controllers Control	Overheat Control	Mains., Generator ATS Control	Analog Modem
Check Engine Maintenance Times	Configurable Analog Inputs and Outputs	1 Phase or 3 Phase, Phase Selection	Network, Voltage, Frequency Display	Ethernet, USB, RS232, RS485
Communication Interfaces GPRS, GSM	Keeping Error Records of Past Events	Parameter Setting via Control Module	Parameter Setting via Computer	Selectable Protection Alarm / Shutdown
Engine Speed, Voltage, Earning	Configurable Programmable Digital Inputs and Outputs	Water Temperature Current and Frequency	Hours of Operation Phase sequence	Battery Voltage Oil Pressure

SOUND PROOF CANOPY AND BASE FRAME (CHASIS) SPECIFICATIONS

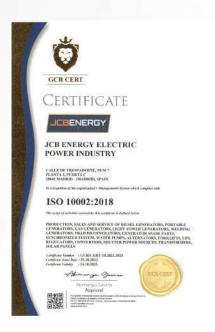


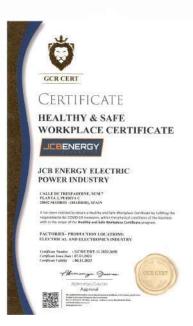
- Special, Registered JCB Energy Design and Colour
- A1 Quality DKP / HRU / Galvanized Steel
- Sensitive Twist on Automatic Press Brake
- O Delicate Cut on Automatic Punch and Laser Bench
- Sensitive Welding on Robotic Welding Bench
- Chemical Cleaning Nano Technology Before Painting
- Robotic Painting with Electrostatic Powder Paint
- o Drying and stabilizing on 200 °C Ovens
- o 1500 Hour Salt Test
- Glass wool Isolation, A1 Class Material -50/+500 ºC
- Special Covering Over Glass Wool
- Best Sound Level (in Dba)
- Temperature Tests
- Rustproof Accessories

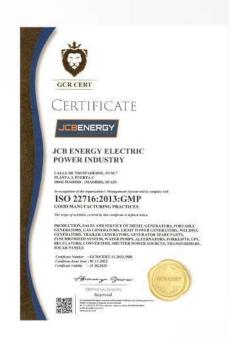
- Cable Exit Connectors and Glands
- Emergency Stop Button
- Fuel Level Gauge
- Fuel Drain Cap
- Fuel Inlet and Return Records
- Impermeability Test for Fuel Tank
- Vacuumed Rubber Mounted
- High Quality weatherstrips
- High Quality Shock Absorbers
- Fuel Filling Cap (with ventilation)
- Lifting and Carrying Equipment
- Internal Exhaust Mufflers (Silencers)
- External Exhaust Mufflers (Silencers)
- Radiator water Filling Cap
- Daily Fuel Tank, External Fuel Tank



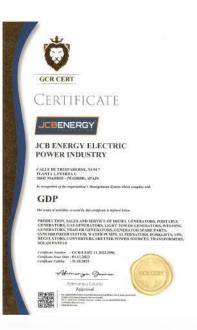
OUR CERTIFICATES

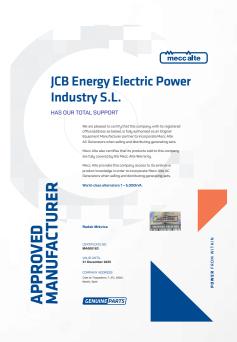






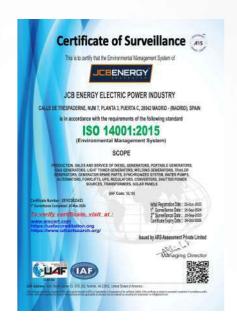






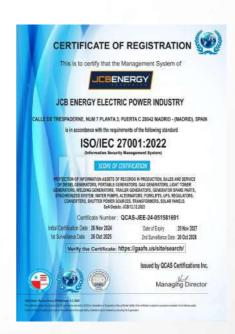














MANAGEMENT SYSTEM CERTIFICATE

Valle: 14 October 2023 – 13 October 2026

This is to certify that the management system of HD Hyundai Infracore Co., Ltd. Head Office &

Incheon Plant
489, Injung-ro, Dong-gu, Incheon, 22502, Republic of Korea
and the sites as mentioned in the appendix accompanying th

has been found to conform to the Environmental Manager ISO 14001:2015

This certificate is valid for the following scope:
Design, Development, Manufacture, Servicing of Internal Combustion Engine for use in
Marine industry, aneral Industry and Automotive Industry, and Earth Moving
Testing of Earth Moving Equipment(Excavator and Wheel Loader).

Place and date: Barendrecht, 99 October 2023

For the issuing effice: DMY - Business Assurance Zwolesoweg 1, 2004 LB Barendracht, Netherlands







MANAGEMENT SYSTEM CERTIFICATE

Initial certification class: 03 January 2006 Spissed on OHSAS 18001)

HD Hyundai Infracore Co., Ltd. Head Office & Incheon Plant

480 Inlung-ro, Dong-gu, Incheon, 22502, Republic of Korea

has been found to conform to the Occupational Health and Safety Managem ISO 45001:2018

Place and date: Barendrecht, 99 October 2023

For the issuing office: DNY - Business Assurance Zwolsoweg 1, 2004 LB Barendrecht, Nethorlands











IRBNE SANKHEZ ROMANA MANNAGER DE THE DEFINENTIMENT OF LEGAL ADVISONY SERVICES AND THE DATAINSE OF THE OFFICIAL CHARMER OF COMMERCE, HICKLETRY AND SERVICES OF MADRID, WITH REGISTERED OFFICE AT PLAZA DE LA NOPER-DENICA I, MADRID, SPAIN

CERTIFY. That, according to the background data on record at this Churchar and others produced by the Company

CB ENERGY ELECTRIC POWER INCOSTRY St., a Company with Tax LD. Nation B19975554, and its registrend office at street frequency my 7, 2000-2 Making is registered on 6 May 2004, under the hearing of the 145 Section, companies, of the Economic Activities Tax Transfer Lamber 545 to preterm the following scholar:







CÉNSO DE LA CAMARA ORICIAL DE COMERCIO, INDUSTRIA Y SERVICIOS DE MADRID, CON DOMICIUO SOCIAL EN LA PLAZA DE LA INDEPENDENCIA N° 1, MADRID — ESPAÑA

CERTIFICA. Que de los antecedentes que obran en esta Corporación y da otros estábidos por la sociedad, musita:







